

Date: Tuesday, 19/08/2008 10:44:01 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: TUBE	
Job Number	: 41385 - 3		Part Number	: D37695	
Estimate Number	: 13374		Drawing Number	: D3769 REVA	
P.O. Number	:		Project Number	: N/A	
This Issue	: 19/08/2008	S.O. No. :	Drawing Revision	: A	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 20/08/2008	
Previous Run	: 40977		Qty:	/ 20 Um: Each	
Written By	:			Split 4 + 18 KE	
Checked & Approved By	: MF 08-08-19				
Comment	: Est Rev:A 08-06-18 rev.A as per dwg DD verified by:EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1000W065	6061T6 RD TUBE 1.00 x .065w
	Comment: Qty.: 1.7579 f(s)/Unit Total : 35.1582 f(s) 6061T6 TUBE (1.00" x 0.65" wall) batch: M109000	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1	
	1-cut tube to lenght as per dwg D3769	21/8/08 08/08/26
	2-drill holes thru on both ends of tube as per dwg D3769	18/8/08
	3-deburr	FF 08/09/16
3.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	So 08/08/16 (X4)
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
	Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1	4X 08/09/17
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION	FF 08/09/17



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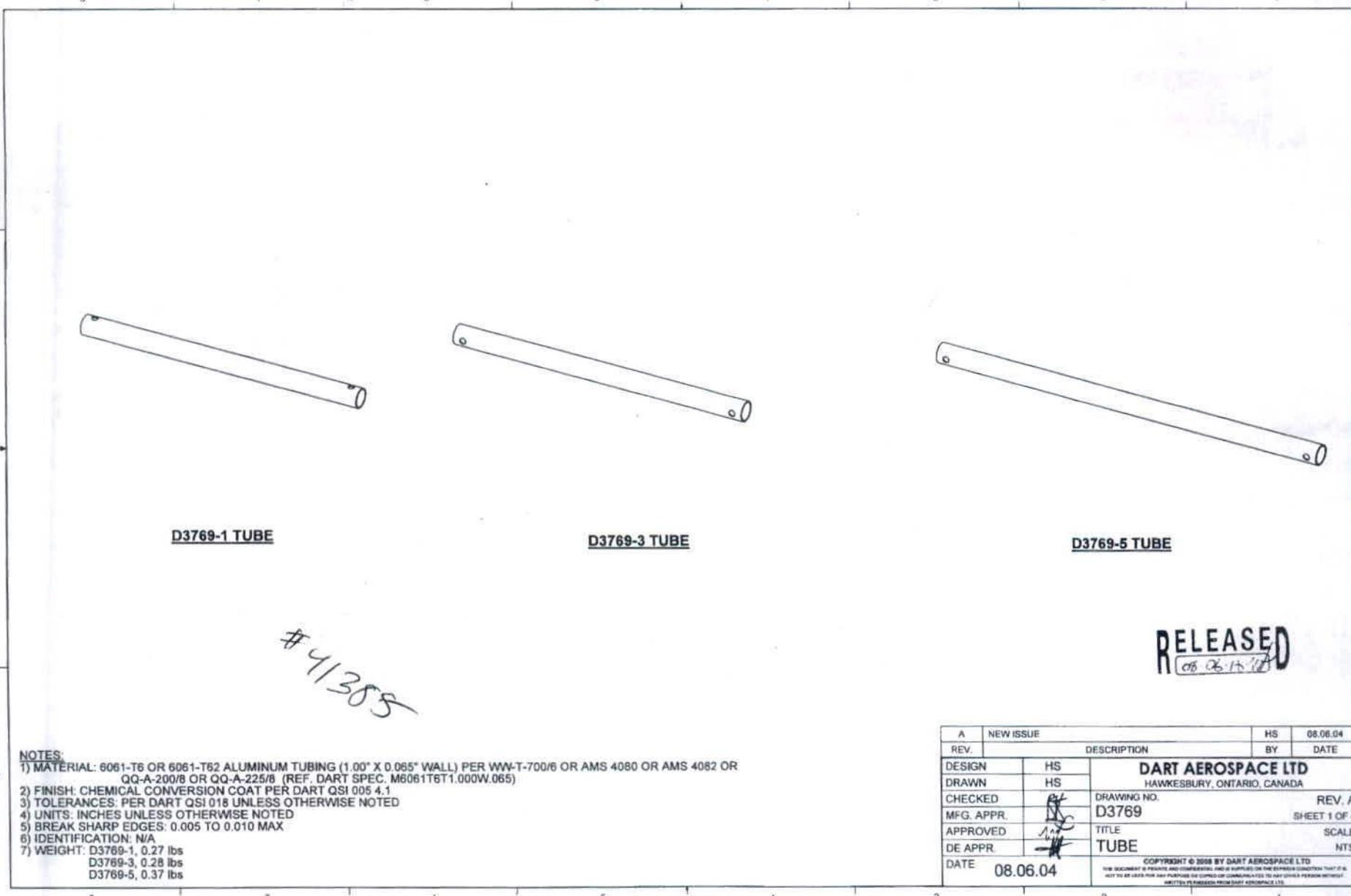
Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	WSP on D3783-045 B#40876 FF 08/09/17 (4)
7.0	QC21	FINAL INSPECTION/W/O RELEASE
		 08/09/18/J
	Comment: FINAL INSPECTION/W/O RELEASE	

Job Completion



MF 08-09-17

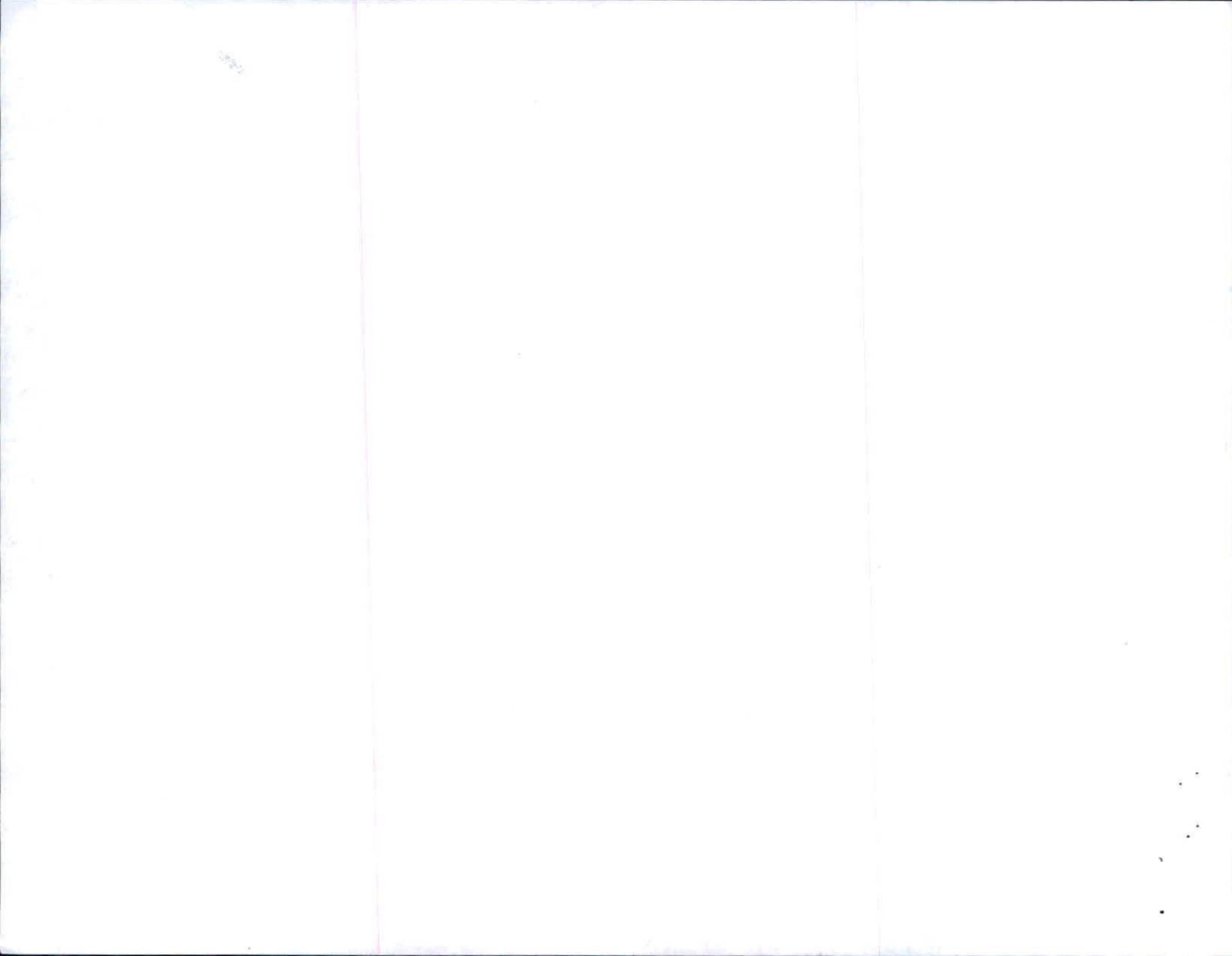


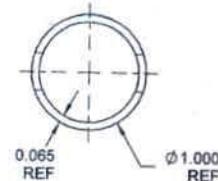
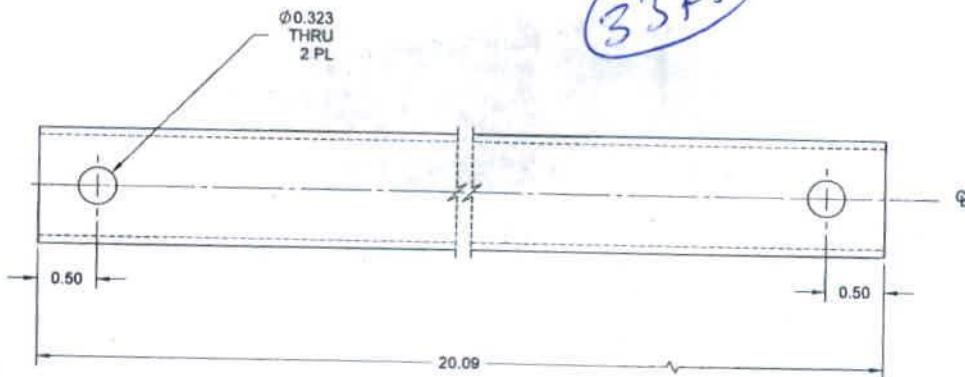


A	NEW ISSUE		HS	08.06.04
REV.	DESCRIPTION		BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	HS	DRAWING NO.	REV. A D3769	
CHECKED		SHEET 1 OF 4		
MFG. APPR.		TITLE	SCALE	
APPROVED		TUBE	NTS	
DE APPR.		DATE	08.06.04	

RELEASED
08.06.04

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D3769-5 TUBE

RELEASED
08-06-16 AM

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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>RE</i>	DRAWING NO.
MFG. APPR.	<i>RE</i>	D3769
APPROVED	<i>RE</i>	REV. A
DE APPR.	<i>RE</i>	SHEET 4 OF 4
DATE	08.06.04	TITLE
		SCALE
		NTS

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